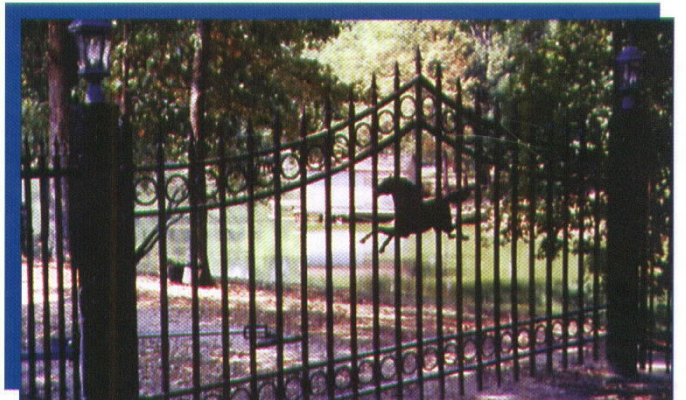
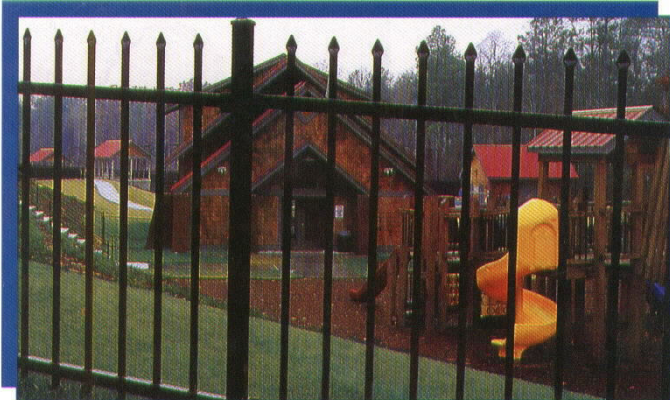




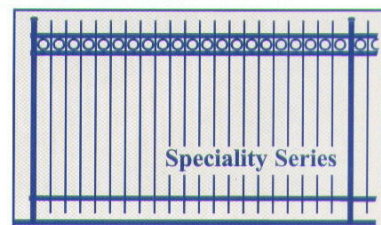
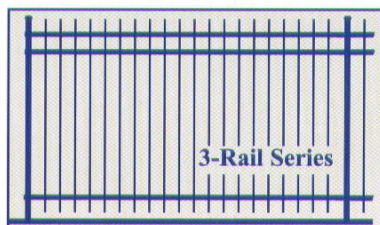
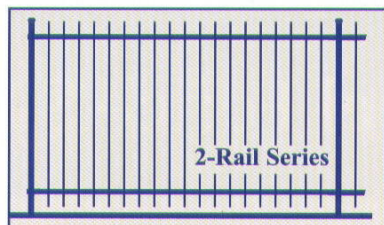
Stephens Pipe & Steel

Ornamental Steel Fence System

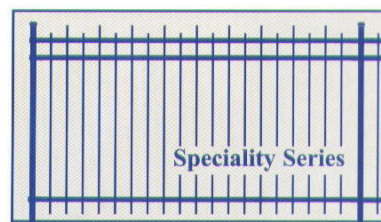
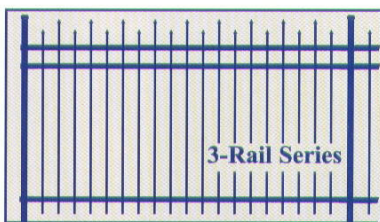


Select from these popular Centurion styles

Defender



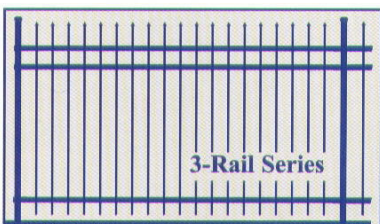
Fortress



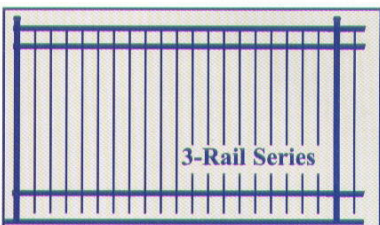
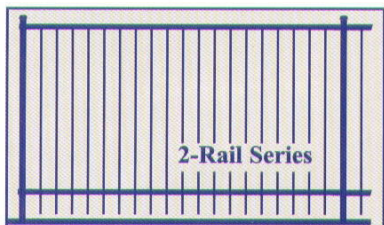
Protector



Spartan



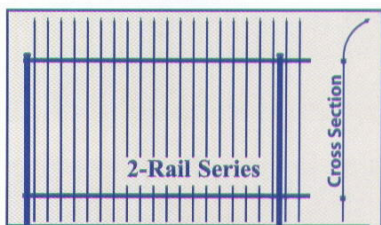
Titan



Gladiator



Enforcer



Component Information

STYLE	Centurion-I	Centurion-II	Centurion-III
Pickets	$\frac{3}{4}$ " x $\frac{3}{4}$ " sq x 18 ga	$\frac{3}{4}$ " x $\frac{3}{4}$ " x 16 ga	1" x 1" x 14 ga
Rails	1 $\frac{1}{2}$ " x 1 $\frac{1}{2}$ " sq x 16 ga	1 $\frac{1}{2}$ " x 1 $\frac{1}{2}$ " sq x 13 ga	2" x 2" sq x 14 ga
Standard Posts	2" x 2" sq x 16 ga	2 $\frac{1}{2}$ " x 2 $\frac{1}{2}$ " sq x 12 ga (Post also available in 3"x 12 ga, 4"x 11 ga and 6"x 3/16" Wall thickness)	2 $\frac{1}{2}$ " x 2 $\frac{1}{2}$ " sq x 12 ga (Post also available in 3"x 12 ga, 4"x 11 ga and 6"x 3/16" Wall thickness)
Spacing	3 15/16" Between pickets	3 15/16" Between pickets	4" Between pickets
Available Heights	3', 3.5', 4', 5', 6'	4', 5', 6', 7', 8'	4', 5', 6', 7', 8', 9', 10'
Standard Section Length	8' (95" O.C.) 6' Also available	8' (95 $\frac{1}{2}$ " O.C.) 6' Also available	8' (96" O.C.) 6' Also available

STEPHENS PIPE & STEEL CENTURION-I: THE PERFECT SOLUTION FOR PERIMETER SECURITY WITH AESTHETIC APPEAL

Stephens Pipe & Steel **CENTURION-I** ornamental steel fencing provides a versatile answer to homeowners, business owners and developers seeking security measures. **CENTURION-I** not only adds an additional measure of security, but actually improves the appearance of areas where it is installed.

For apartment developments, swimming pool enclosures, gardens, commercial projects and residences where industrial strength fencing is neither appropriate or budgeted. **CENTURION-I** provides a perfect solution to security and aesthetic concerns.

CENTURION-I lends the distinctive and graceful appearance of traditional ornamental iron fencing with the added benefit of long maintenance-free service. Ornamental posts, rails and pickets are constructed from welded high-strength tubular galvanized steel. After fabrication, these components are overcoated with time proven, thermally bonded **POLYKOTE**.

Owners, employees, and residents appreciate the peace of mind afforded by additional security. Communities appreciate the investment in overall appearance. Black is the standard (and most requested) color for **CENTURION-I**. Other colors are available upon request. Leading fence companies across the nation install **CENTURION-I**.

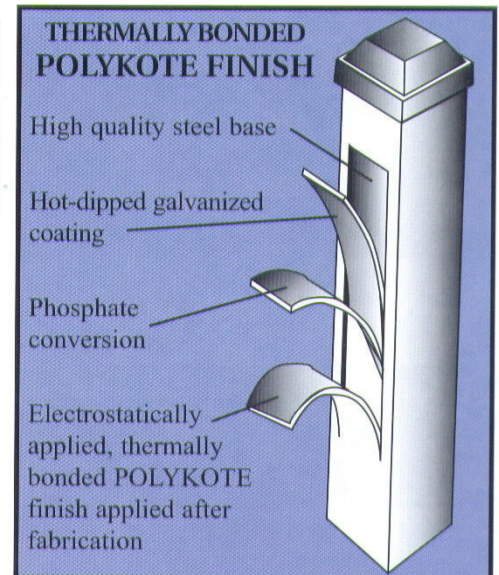


Centurion-II & III Rail Strength Data		
	Centurion-II	Centurion-III
Section Modulus (IN) Vertical	0.168	0.292
Section Modulus (IN) Horizon	0.197	0.341
Rail Weight (lbs/ft)	1.75	2.11
Yield Strength (psi)	50,000	50,000

CENTURION II & III Ornamental Steel Fence provides the ideal solution for secure perimeter fencing in any commercial, industrial or other access and security control application.

CENTURION II & III will satisfy or exceed specifications and quality demands, while maintaining an attractive & stylish appearance to your project.

Behind **CENTURION II & III**'s distinctive appearance is a foundation of welded high quality tubular galvanized steel. All posts, rails, and pickets are manufactured exclusively with this structurally superior material and process. All the components are overcoated with time-proven, electrostatically applied and thermally bonded **POLYKOTE**. With this application **CENTURION II & III** meets the most demanding detail with strength, long maintenance-free service, and is guaranteed for 12 years. The standard color is black. Other colors are available upon request.



BUILT TO LAST, GUARANTEED TO LAST

The Stephens Pipe & Steel **CENTURION** Ornamental Steel Fence System is designed to add a distinctive design statement to the environmental decor of any location while providing an extra measure of security and protection.

CENTURION fence posts, rails and pickets are manufactured from structurally superior welded and galvanized steel. The final touch is the proven **POLYKOTE** finish. Electrostatically applied and thermally bonded, this finish is both attractive and extremely durable.

Finished with this time proven system, Stephens Pipe & Steel **CENTURION** ornamental steel fences are virtually maintenance free and are fully guaranteed for 12 years.



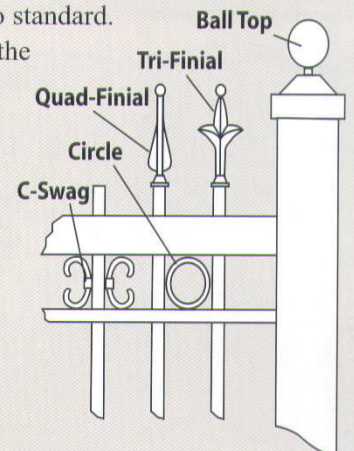
Stephens Pipe & Steel guarantees the finish on its **CENTURION Ornamental Steel Fence** products for a period of twelve (12) years against cracking, chipping, peeling or blistering. This warranty equally applies to any defects in workmanship or materials. Should the fence be improperly installed, Stephens Pipe & Steel will not be responsible for guaranteed performance or appearance of this material. Neither does this guarantee apply where failure or damage is due to improper use or application, abuse, misuse or acts of God.

Customize Your Fence With These Traditional Options

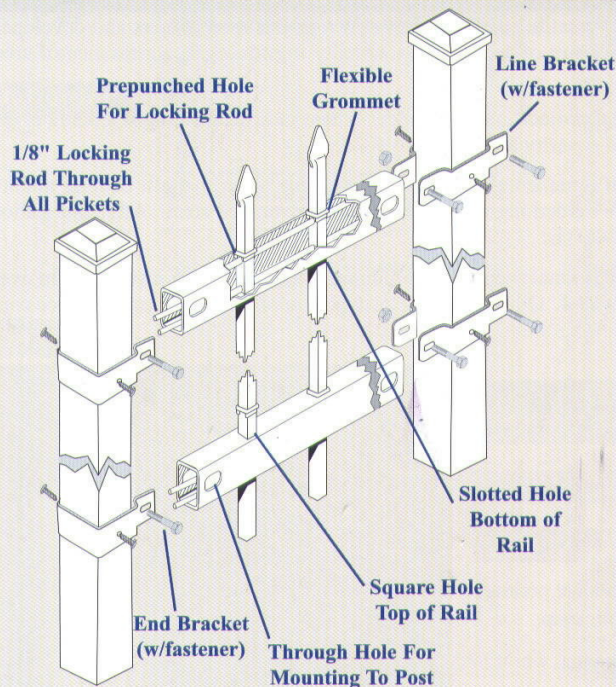
Standard Stephens Pipe & Steel

CENTURION-I pickets are stamped spear, flat-top or flush-to-rail. Flat post caps are also standard.

To enhance the appearance of your fence, we can provide your choice of these or other extra cost decorative options.



Centurion I & II Boulevard Bracket Assembly System

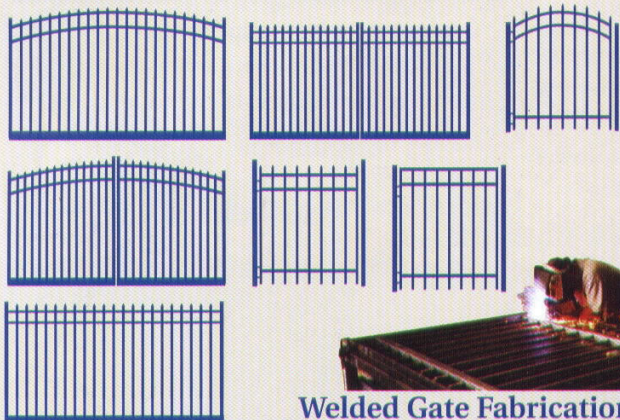


Centurion II & III Industrial Bracket

- PICKETS**
 Galvanized welded steel tubing is coated with thermally bonded POLYKOTE for long maintenance free service. Available in stamped spear, flat top and flush-to-rail.
- RAILS**
 High strength welded steel tubular construction is structurally superior to other designs. Coated with thermally bonded POLYKOTE.
- POST CAP**
 Zinc alloy cap seals out moisture and enhances fence appearance.
- POSTS**
 High strength steel tubular posts are galvanized and over coated with thermally bonded POLYKOTE.
- DUAL LOCKING RODS**
 Zinc-plated steel locking rods slide into rails firmly, locking pickets in position. Eliminates unsightly screws and rivets. Assures that top and bottom rails share the load equally.
- GROMMETS**
 Poly-vinyl grommets are installed to hold pickets firmly in place and seal out moisture.
- TAMPER RESISTANT FASTENERS**
 Require special tools for removal.

Centurion Ornamental Steel Gates

- * Fabricated from high strength welded square galvanized steel rails & pickets
- * Gates have a thermally bonded Polykote polyester powder coating
- * Gates can be custom designed to meet your specifications
- * Many sizes available in single, double, roll type, cantilever and arched estate style
- * These beautiful gates make dramatic entrance ways to residences, building and apartment complexes
- * Choose from a variety of styles and sizes



Welded Gate Fabrication

THE UNIQUE CENTURY TUBE CENTURION-I ATTACHMENT SYSTEM SPEEDS UP AND SIMPLIFIES ANY INSTALLATION

- LOCKING CLIP**
 High carbon steel clip slides into rail. Locking flange grips stud for precise attachment.
- POST CAP**
 Zinc alloy cap seals against moisture and enhances fence appearance.
- POSTS**
 2" - 16 ga. structurally superior, welded square steel tubing posts are overcoated with thermally bonded POLYKOTE for long, maintenance free service.
- RAIL BRACKETS**
 High-strength extruded aluminum brackets are finished to match fence components and are adjustable for any fence height. Line, end and corner brackets are also available.
- STAINLESS STEEL LOCKING STUD**
 Locks bracket in place.
- DUAL LOCKING RODS**
 Zinc-plated steel locking rods slide easily into rails firmly locking pickets in position. Eliminates unsightly screws and rivets, and assures that the top and bottom rails share the load equally.
- TOP, BOTTOM AND INTERMEDIATE RAILS**
 1-1/2" - 16 ga. square structurally superior high-strength welded steel tubing rails are overcoated with thermally bonded POLYKOTE for long maintenance-free service.
- PICKETS**
 3/4" - 18 ga. square high strength steel tubing pickets with thermally-bonded POLYKOTE. Available in stamped spear, flat-top and flush-to-rail design configurations.
- GROMMETS**
 Poly-vinyl grommets are installed in every rail slot to keep out moisture and hold pickets firmly in place.

To purchase this product please contact:

Stephens Pipe & Steel

2225 E. Hwy 619 • Russell Springs, KY 42642 • 800-451-2612