GUARDSMAN®

Galvanized Riveted Ornamental Steel Fence

FENCE SOLUTIONS IN ORNAMENTAL • CHAIN LINK • WOOD • PVC • ACCESS CONTROL • TEMPORARY WWW.MERCHANTSMETALS.COM 866-888-5611

Merchants Metals®

the first name in fence solutions

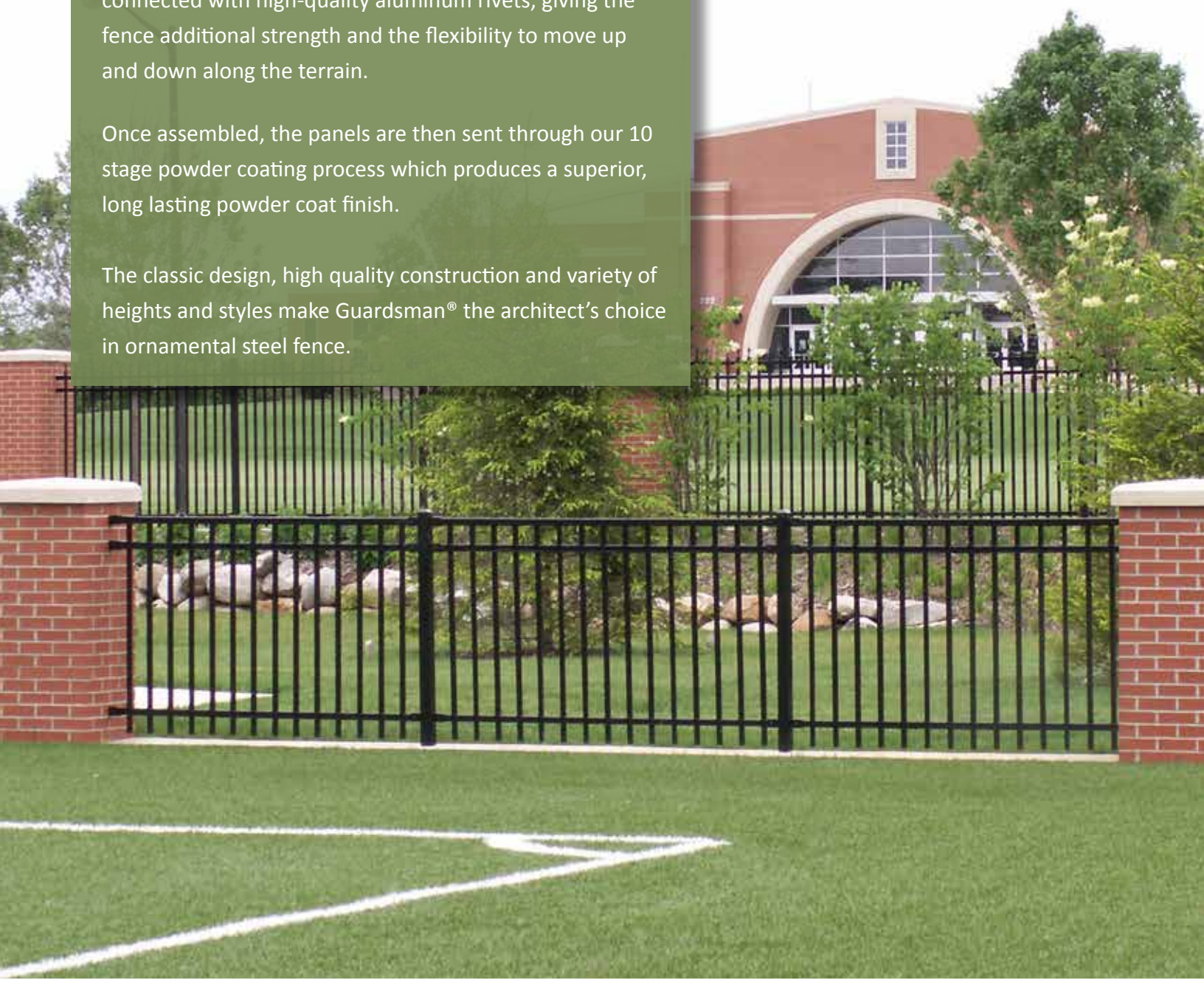
Riveted Steel Fence Systems

Guardsman® combines the traditional style and flexibility of riveted construction with modern technology to provide long-lasting beauty and security in a high-quality ornamental steel fence system.

Every Guardsman® section is factory assembled by highly trained craftsmen. The process begins with pre-galvanized steel, which creates a powerful layer of protective coating. The pickets and rails are then connected with high-quality aluminum rivets, giving the fence additional strength and the flexibility to move up and down along the terrain.

Once assembled, the panels are then sent through our 10 stage powder coating process which produces a superior, long lasting powder coat finish.

The classic design, high quality construction and variety of heights and styles make Guardsman® the architect's choice in ornamental steel fence.



GUARDSMAN® FEATURES

- Galvanized Steel Components
- Durable Powder Coat Finish
- 15 Year Limited Warranty
- Fully Assembled Panels
- Riveted Construction
- Maintenance Free
- Commercial and Industrial Applications

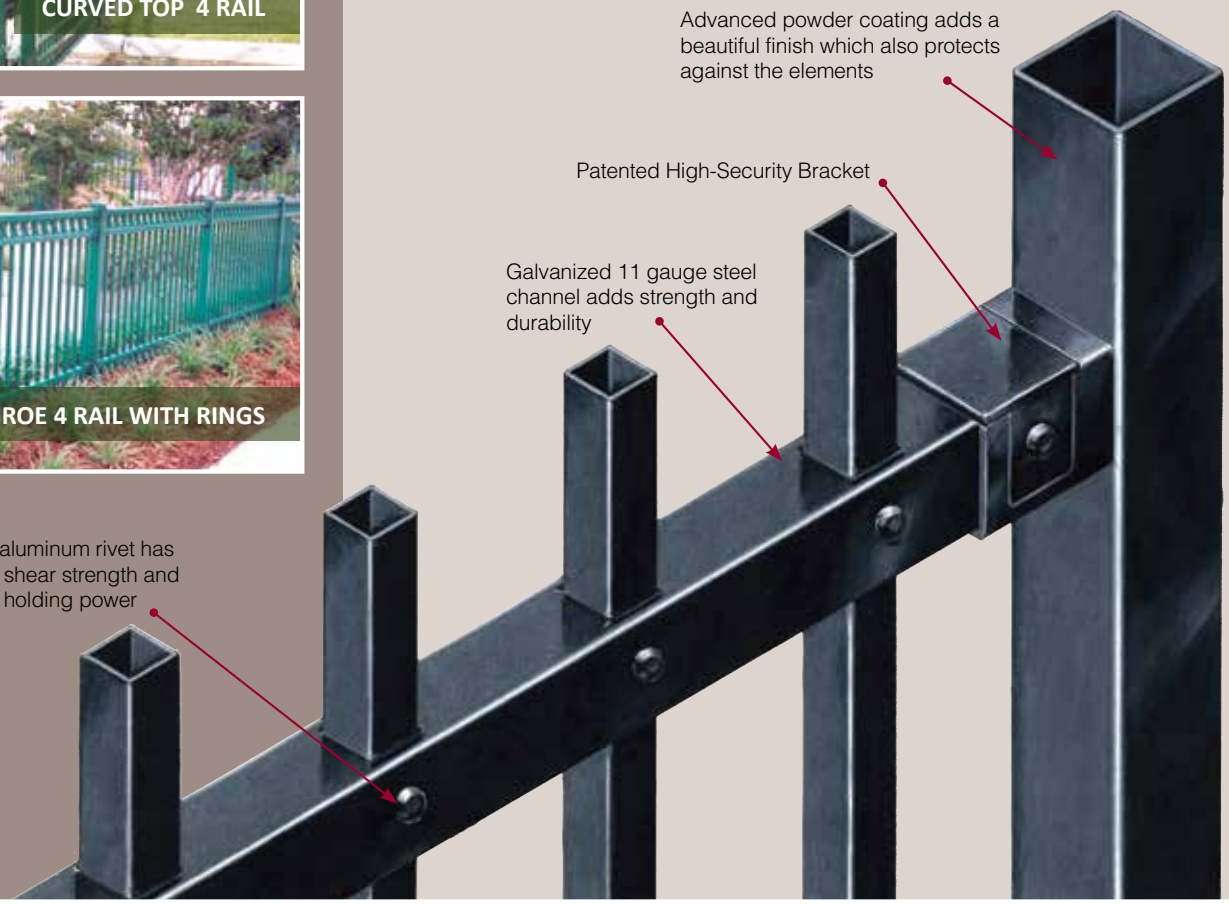
BLACK

WHITE

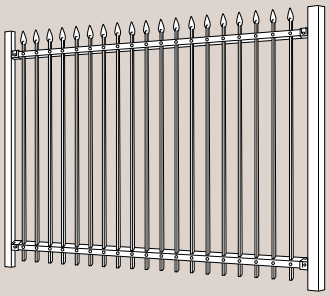
BROWN

GREEN

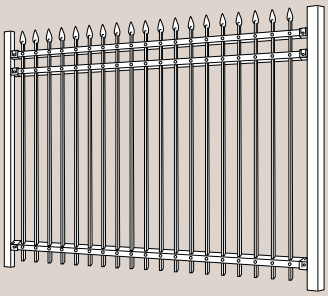
BRONZE



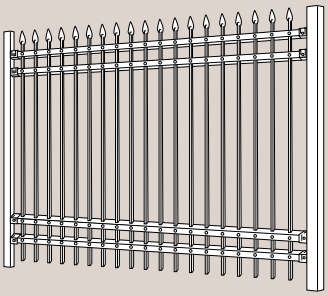
Lafayette



2 Rail



3 Rail



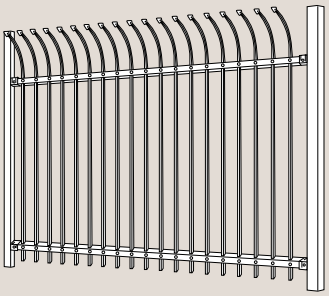
4 Rail

Lafayette Panels

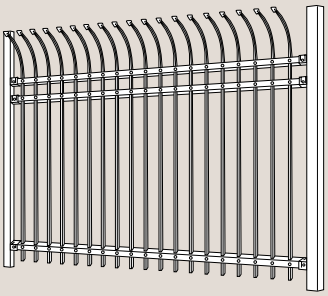
A secure and elegant design with pressed point pickets.

Available in 2, 3 or 4 rail styles.

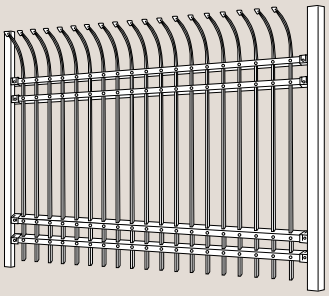
Curved Top



2 Rail



3 Rail



4 Rail

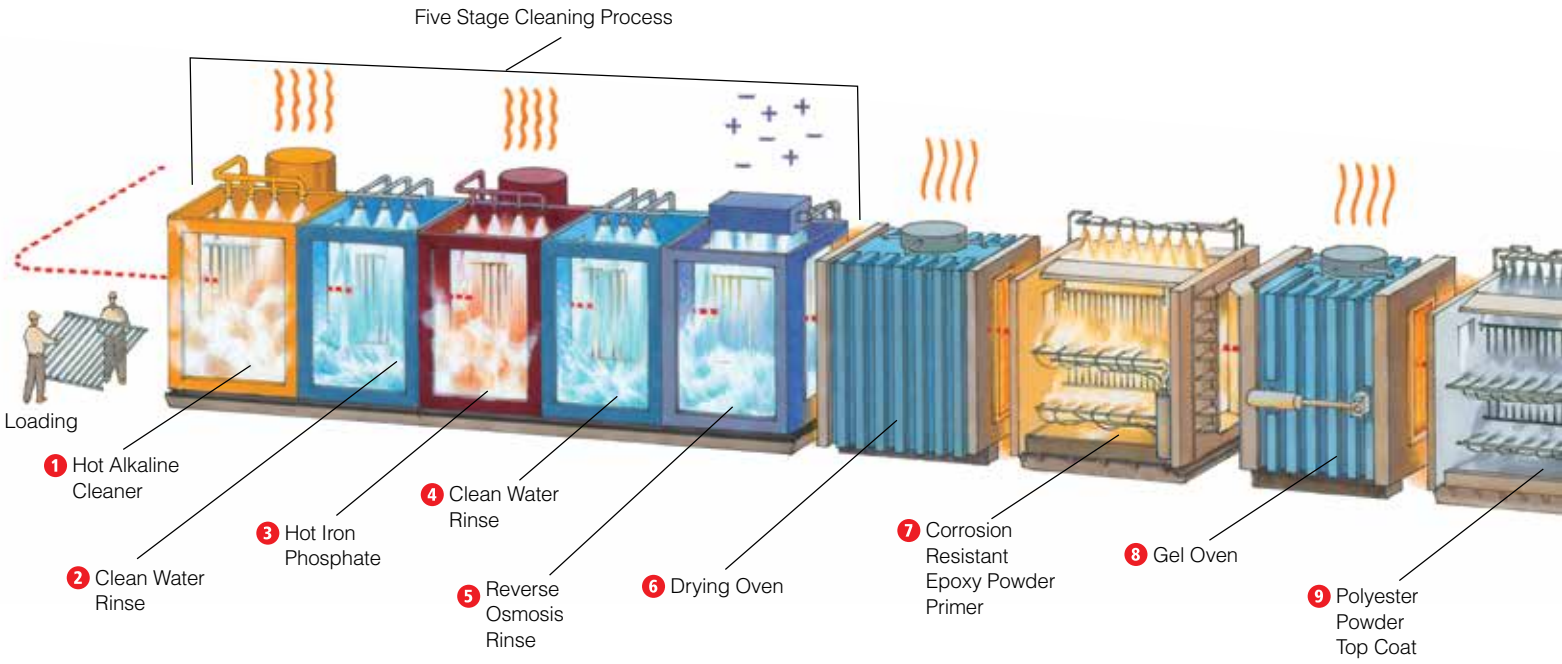
Curved Top Panels

A high security design which creates an imposing presence with a sense of style.

Available in 2, 3 or 4 rail styles.

Guardsman® Assembly

All Guardsman® fence systems are assembled at the Merchants Metals factory to minimize your installation time and ensure long-term structural integrity. After powder coating, the fence panels and posts are shipped on carefully packaged pallets for economical and damage-free transit.

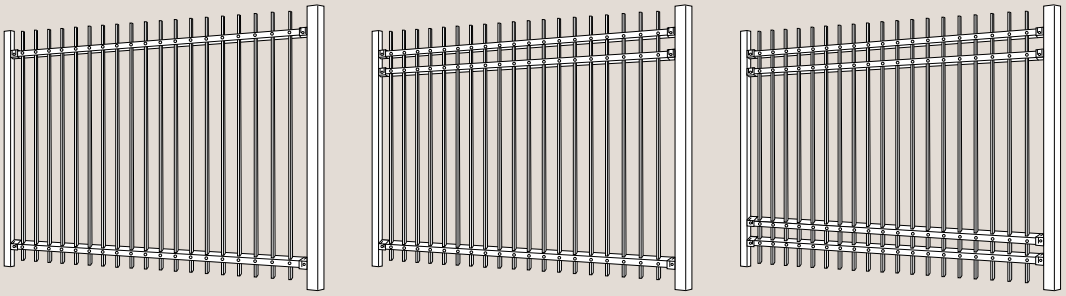


Kent

Kent Panels

A traditional design with square top pickets.

Available in 2, 3 or 4 rail styles.



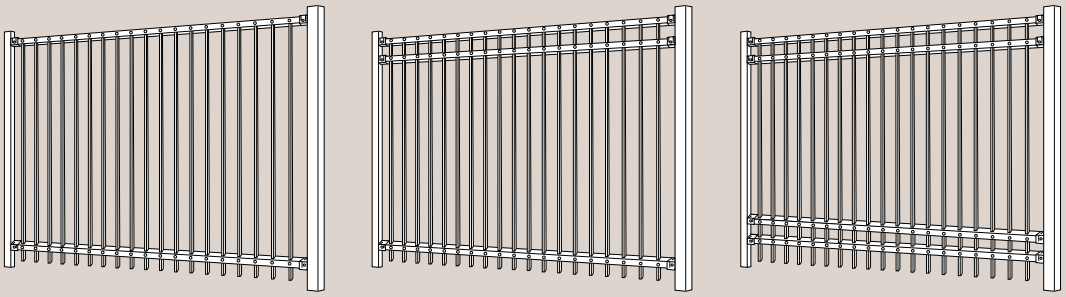
2 Rail | 3 Rail | 4 Rail

Monroe

Monroe Panels

A clean and simple design with no pickets above the top rail.

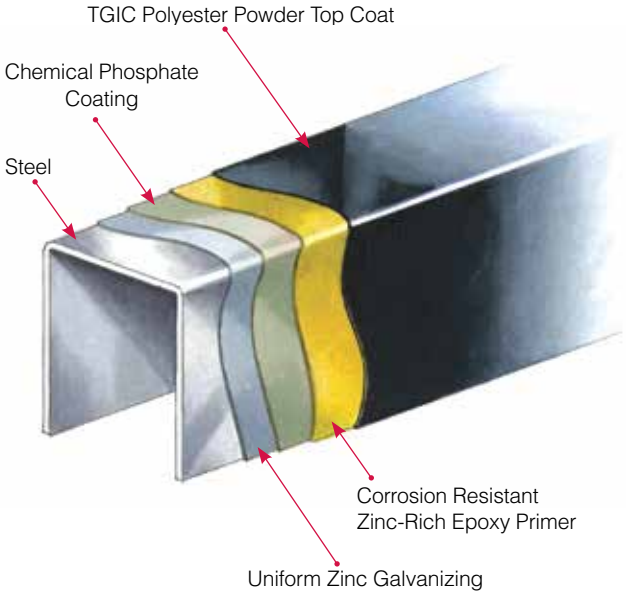
Available in 2, 3 or 4 rail styles.

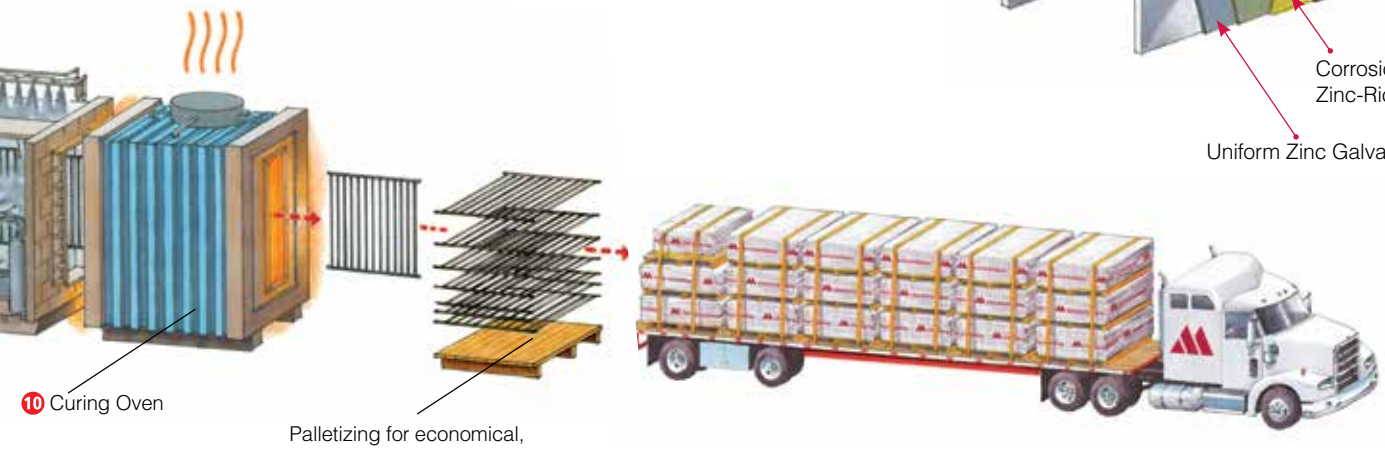


2 Rail | 3 Rail | 4 Rail

Advanced Powder Coating Process

All Guardsman® panels receive Merchants Metals' industry leading 10 stage powder coating process. The first five stages are dedicated to a thorough cleaning, removing any impurities that could potentially mar the finish. After cleaning, the panels are coated with a corrosion resistant zinc rich epoxy primer and a polyester powder top coat, ensuring that each Guardsman® system will be highly resistant to the effects of the elements.





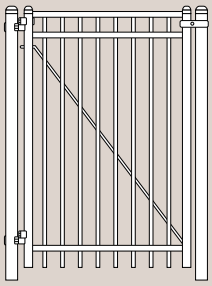
Gates

A large selection of gate sizes and styles are available to coordinate with your Guardsman® fence system.

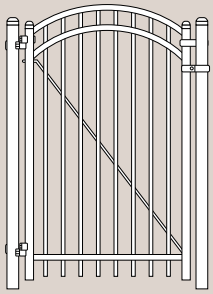
All are intricately constructed by our skilled craftsmen and receive the Merchants Metals high-quality powder coat finishing.

Lafayette Compound Arch Gate

Single Gates



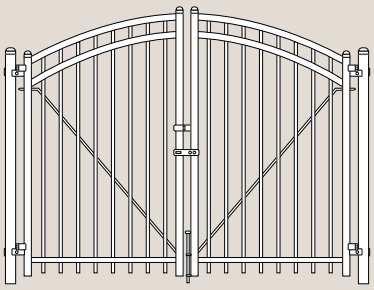
Basic Flat



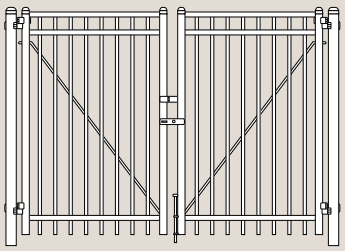
Simple Arch

Monroe 4 Rail Double Gate with Rings

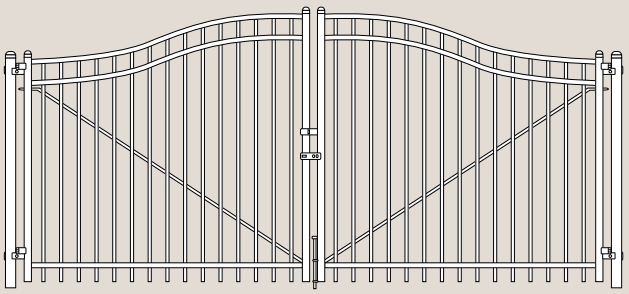
Double Gates



Simple Arch

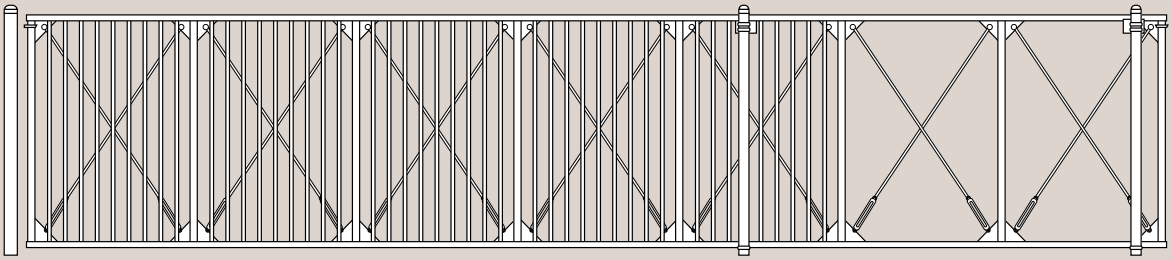


Basic Flat



Compound Arch for 10 ft Openings and Larger

Secure-Trac® Cantilever Gate



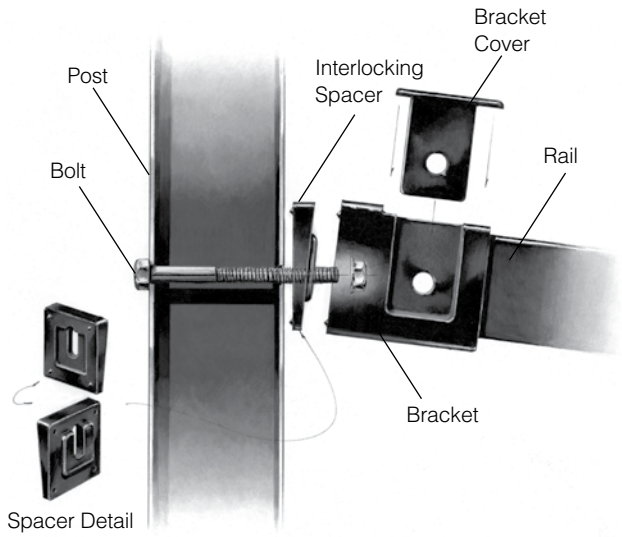
Secure-Trac® internal roller cantilever slide gates are produced using the highest quality materials and workmanship. The fully enclosed rollers eliminate safety issues commonly associated with external rollers and the gates are available to match each style of Guardsman® fence.

Specifications

	Guardsman® Commercial	Guardsman® Industrial
Picket Size	¾ inch square 18 and16 gauge	1 inch square 18,16 and 14 gauge
Rail Size	1½ inch X 1⅜ inch X 11 gauge U-Channel	1½ inch X 1⅜ inch X 11 gauge U-Channel
Panel Length	90¼ inch	90¼ inch
Number of Pickets	19	18

SPECS & DRAWINGS @ MERCHANTSMETALS.COM

Mounting Hardware



High Security Bracket

The patented High Security Bracket is tamper-resistant and provides an added level of security. The bracket is securely bolted through the post and is fastened to the panel with two rivets which are driven through the bracket cover, bracket and rail.

Spacers can be added between the bracket and post to accommodate grade elevations. Each spacer changes the angle by 7-1/2 degrees and adds 3/8 inch distance between posts. Spacers must be specified when the order is placed.

Additional Bracket Options:

Band Bracket

Universal Bracket

Swivel Bracket

Accessories

Accessories

These beautiful and durable ornamental accessories can be used to add architectural interest to your residential, industrial or commercial property.

Guardsman® fencing and gates are available with optional decorative rings.

Ball Top Post Cap

Standard Post Cap

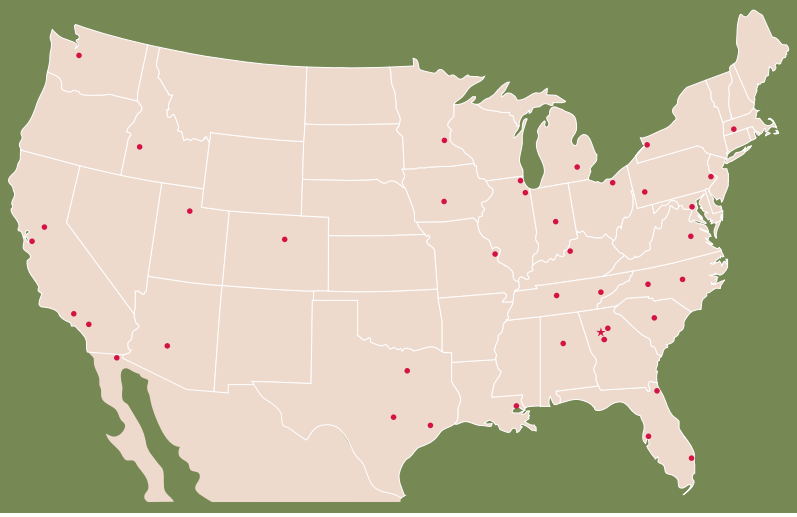
Additional Fence Solutions

Merchants Metals is one of the largest manufacturers and distributors of fence systems in the nation. Our complete line of fencing solutions for residential, commercial and industrial applications includes:

- Hot-Dipped Galvanized Chain Link
- Color Coated Chain Link
- Steel Ornamental in both Component and Fully-Welded Systems
- Aluminum Ornamental Systems
- Wood Fence
- PVC Fence
- Temporary Fence
- Aluminum Track Gates
- Access Control Products
- Guardrail
- Pre-hung Security Gates
- Welded Wire

All Merchants Metals products are available through professional fence contractors nationwide.

To find out more about Merchants Metals and the fencing solutions we offer, please call 866.888.5611 or visit www.merchantsmetals.com.



AIA Continuing Education

ORNAMENTAL

CHAIN LINK

WOOD

PVC

ACCESS CONTROL

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the first name in fence solutions

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