

Strength, Beauty and Durability in *Ornamental Iron Fencing*



Richard's[™]
F · E · N · C · E

*A Beautiful, Permanent
Solution for Your Fencing Needs*

Richard'sTM F · E · N · C · E

Why Choose Richard's Fence? *Our Ornamental Iron Advantage.*

Richard's Fence has been a leader in the fencing industry for over 30 years. Located in Akron, Ohio, the family-owned and operated business is a supplier of ornamental iron fence and chainlink fence to a nationwide customer base. Richard Peterson, founder of Richard's Fence in 1968, began installing fence in the mid 1960's. His experience in the fencing industry has built the 187,000 sq. ft. facility where their product is manufactured. While constantly developing ways to improve their process and their product, Richard's Fence leads the competition in the fence industry.

Our new ornamental iron fence is a smart alternative to traditional fencing. With the increase of homes in the real estate development industry, many commercial and residential housing communities do not allow chainlink fence as an acceptable option for fences in emerging real estate developments. Ornamental iron fence provides a superior choice over wood and plastic fence because it is stronger, aesthetically-pleasing and easy to install. Ornamental iron fence has a clean look and is designed to conceal all the assembly hardware to not only make the fence look great, but to protect the hardware from the elements which may contribute to corrosion.

"C" Strength in Our Design.

The "C"-channel design of Richard's Ornamental Iron Fence is superior in strength. The horizontal rail is the backbone of the fence. The cold-rolled C-channel is engineered to support up to 1,000 lbs. of weight. It is constructed of 11-gauge steel which makes our C-channel the strongest available on the market. The unique, opened-bottom design helps to drain excess water to prevent moisture build up. Ultimately, this means no sagging between the posts for a great-looking fence that will last for years.



Our Process for Strength.

Richard's Fence uses all galvanized components in its ornamental fence. This zinc coating protects the steel if the PVC powder coating is ever damaged after installation. Without any PVC coating, the galvanized coating would protect the fence from rust for nearly 10 years.

The galvanized components are cleaned and primed for the special Richard's Fence PVC coating. The 10 mil, thermally-fused and bonded PVC powder coating is applied to the components to form a dense and impervious coating that is unaffected by moisture and most corrosive chemicals. The ornamental iron panel is then assembled using high-strength industrial rivets. The rivets are unsurpassed in durability and allow the fence panel to be "rocked" to conform with uneven grades.



Richard's Fence quality process is the formula for strength and durability.



Our classically-designed gates complement any landscape.



Our post tops are made to weather the elements.

Shapes and Sizes. Defining Your Space.

Richard's Fence offers many size options for your ornamental iron fencing. After determining the total perimeter area requiring fence, choose from these options to customize your ornamental iron fence to your specifications for strength, beauty and durability. Our fence meets all federal and ASTM specifications.

Heights:

- 3' to 8' standard fence
- 8' to 20' (by special order)

Picket sizes available:

- 3/4"
- 1"

Lock styles available:

- Child-safe
- Pool locks

Gate styles available:

- flat
- curved
- custom design options available

Posts sizes available:

- 2" square
- 2 1/2" square
- 3" square
- 4" square

Choose from two, three or four rail ornamental iron fence styles. Also, they can be ordered with custom designs.

Call us for details: **1-800-624-5520**

Find Your Finials.

Ball, Slim or American Top

Pick Your Posts.

Ball Top or Flat Top

Choose Your Color.

Black is standard

Other colors available by special order.



Ball Spear



Slim Spear



American Spear



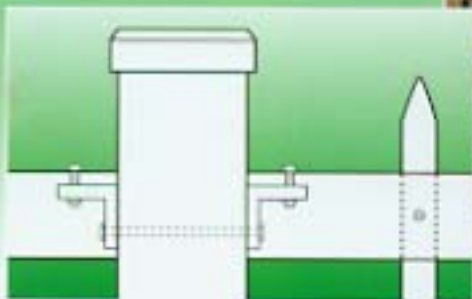
Ball Post



Flat Post

A piece of 18 gauge steel, zinc-dipped, before Richard's Fence special 10 mil, PVC coating is applied.





Easy Installation. *Hidden Hardware*

Hardware for your ornamental iron fence is included for easy installation. Our simple design (as illustrated above) hides the hardware, keeping it out of sight and protected from the elements which can cause corrosion. The fence sections come assembled - ready for installation. No time is wasted on the job trying to assemble complicated panels.



Ornamental iron fence is a permanent reminder of Richard's Fence quality.

The Other Side of the Fence. *Additional Products*

Richard's Fence also manufactures thermally-fused and banded, extruded and bonded, and extruded chainlink fence systems. In addition to standard industry colors, we can match your special color to your project. We are one of the few fence producers in the country capable of producing chainlink fence fabric from 2 ft. to 20 ft. high and in mesh sizes from 1" to 2 1/2".

You can see our specialty-colored, chainlink fence at Jacob's Field in Cleveland, Ohio, Jaguar Stadium in Jacksonville, Florida, and in Animal Kingdom at Disney World. In addition, we also manufacture a wide variety of fencing materials such as bent-post jobs and posts with special plates.

We also supply extruded, extruded and bonded, and thermally-fused and bonded strand weaving wire. Our high quality material promotes fence weaving efficiency.



Our Promise

Richard's Fence warrants the ornamental iron fence for 10 years against cracking, peeling, fading and structural failure due to rust.

Richard'sTM

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