**Finish:**
Our advanced Powercoat™ finish allows us to produce a high quality, long-lasting finish, which is also environmentally friendly. The Powercoat™ finish is twice the thickness and hardness of a typical baked enamel finish. Meets AAMA 2604-5 standards for the ultimate in durability and UV protection.

**Materials:**
All Ultra Signature™ Collection railing components are extruded from Ultrim™ 6005-TS alloy, with a minimum ultimate strength of 35,000 psi. Every railing system is assembled with hidden stainless steel, corrosion-resistant fasteners. Ultra Signature™ Collection posts come in a variety of thicknesses. Designer Accessories are zinc die cast aluminum. All Designer Accessories are Powercoat™ finished.

**Ultra Aluminum Lifetime Warranty**
Ultra Aluminum™ fence and railing products are guaranteed for life against defects in workmanship and/or materials. The Powercoat™ finish on all fencing and railing by Ultra Aluminum™ is guaranteed for life against cracking, peeling or chipping. Visit our website for more information and a copy of the warranty.

**Environmentally Responsible**
Ultra Aluminum™ is proud to use recycled aluminum in our products. Aluminum is the most commonly recycled metal in the world. Our Powercoat™ coating process is environmentally friendly and virtually pollution-free.
Signature™ Post-to-Post Railing™ by Ultra Aluminum™

1. Rail Top Cap
   - Adams
   - Height: 1.337"
   - Width: 1.716"
   - Wall Thickness: 0.080"
   - Alloy & Temper: 6005-T5

2. Lower Extrusion for Top Rail
   - Height: 1.235"
   - Width: 1.352"
   - Wall Thickness: 0.070"
   - Alloy & Temper: 6005-T5

3. Bottom Rail
   - Height: 1.375"
   - Width: 1.375"
   - Wall Thickness: 0.070"
   - Alloy & Temper: 6005-T5

4. Square Picket
   - Wall Thickness: 0.050"
   - Alloy & Temper: 6005-T5

5. Post
   - 2½" Sq. x 2½" Sq.
   - Wall Thickness: 0.100"
   - Alloy & Temper: 6005-T5
   - 3" Sq. x 3" Sq.
   - Wall Thickness: 0.125"
   - Alloy & Temper: 6005-T5

6. 2-Piece Drop-In Brackets Top Rail
   - Adams
   - Wall Thickness: 0.200"
   - Alloy & Temper: A-360

7. 2-Piece Drop-In Brackets Bottom Rail
   - Adams
   - Wall Thickness: 0.200"
   - Alloy & Temper: A-360

8. Adjustable Rail End Vertical or Horizontal Top Rail
   - Wall Thickness: 0.200"
   - Alloy & Temper: A-360

9. Adjustable Rail Ends- Vertical or Horizontal Bottom Rail
   - Wall Thickness: 0.200"
   - Alloy & Temper: A-360

Ultra and the picket caps logo is a registered trademark of Ultra Aluminum Manufacturing Inc.